

Amendments to the Specification:

Please amend the paragraph (section) beginning on page 1, at line 1 as shown below:

~~COATING METHOD FOR A~~ COATED ROLL OR CYLINDER AND
MACHINE HAVING SAME

Please amend the paragraph (section) beginning on page 1, at line 2 as shown below:

This application is a division of U.S. application Serial No. 10/177,644, filed June 21, 2002, now U.S. Patent No. 6,699,417.

Please amend the paragraph (section) beginning on page 10, at line 2 as shown below:

The invention provides a ~~method for coating a~~ coated composite cylinder and
a machine for making paper including a coated composite cylinder. On ~~[[tope]]~~ top of said composite cylinder (1) is drawn or extruded a metal casing (2), whose metal surface is modified with a metal treatment process and/or plated with a coating layer.